

## Chemical reduction of an unbuffered nitrate solution using catalyzed and uncatalyzed nanoscale iron particles

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### Abstract

Uncatalyzed and catalyzed nanoscale Fe<sup>0</sup> systems were employed for the denitrification of unbuffered 40 mg NL<sup>-1</sup> nitrate solutions at initial neutral pH. Compared to microscale Fe<sup>0</sup> (<100 mesh), the efficiency and rate of nitrate removal using uncatalyzed and catalyzed nano-Fe<sup>0</sup> were highly promoted, in which the maximum promoted rate was obtained using copper-catalyzed nano-Fe<sup>0</sup> (nano-Cu/Fe). Nitrate first-order degradation rate constants ( $k_{\text{obs}}$ ) decreased significantly (>70%) with aged nano-Fe<sup>0</sup> and aged nano-Cu/Fe, and were recovered with NaBH<sub>4</sub> as reductants at levels of about 85 and 75%, respectively. Activation energies ( $E_a$ ) of nitrate reduction over the temperature range of 10–60 °C were 42.5 kJ mol<sup>-1</sup> for microscale Fe<sup>0</sup>, 25.8 kJ mol<sup>-1</sup> for nano-Fe<sup>0</sup> and 16.8 kJ mol<sup>-1</sup> for nano-Cu/Fe. Unlike microscale Fe<sup>0</sup>, the kinetics of denitrification by nano-Fe<sup>0</sup> and nano-Cu/Fe began to show characteristics of mass transport in addition to chemical reaction control. Ammonium was the predominant end product in all the systems. However, as for nitrite, 40% of the degraded nitrate persisted in the nano-Cu/Fe system. Thus, relative to nano-Cu/Fe, nano-Fe<sup>0</sup> is a potential reductant for denitrification of groundwater as far as toxic nitrite generation is concern.

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**Keywords:** Nanoscale; Iron; Bimetals; Denitrification; Nitrate

### 1. Introduction

Extensive studies over the past 15 years have demonstrated that chemical reduction of many substances in the environment, such as halogenated organic compounds [1–6], heavy metals [7–11] and oxo-anions [6,10–22] can be coupled to Fe<sup>0</sup> oxidation. In the reductive dechlorination reaction by Fe<sup>0</sup>, for example, the anodic Fe<sup>0</sup> is oxidized into Fe<sup>2+</sup> ions, and chlorinated hydrocarbons as electron acceptors are converted to hydrocarbons and chlorides. The detoxification efficacy, low cost, and benign environmental impact of Fe<sup>0</sup> facilitate the development of a process to remediate environmental contaminants. Particularly groundwater remediation is concerned.

Nitrate widely occurs in ground and surface waters as a result from the over-fertilization, concentrated animal feeding operations and industrial waste effluent discharge [23]. The potential effect to human health is actually related to nitrite, which forms upon reduction of nitrate in human gut, and can lead to blue baby syndrome and cancer [24]. Fe<sup>0</sup> has been believed to act as an electron donor to reduce nitrate [10–22]. Both direct reduction by Fe<sup>0</sup> and indirect reduction by hydrogen formed via acidic corrosion of iron contribute to nitrate removal [14]. Some investigations have shown that nitrate reduction by iron powder only occurs at low pH ( $\leq 4$ ) [14,20,21], in which acid dissolves the passive oxide layers on iron to maintain a fresh surface, and the redox reaction between nitrate and Fe<sup>0</sup> occurs continuously. In contrast, a negligible nitrate reduction is observed at higher initial pH (>5) [14] or in unbuffered solutions [13,18,20]. The rate of nitrate reduction at initial pH of

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5.5 buffered by 4-morpholineethanesulfonic (MES) has been demonstrated to be faster by two orders than that at initial pH of 9.0 buffered by *N*-(tris(hydroxymethyl)methyl)-3-aminopropanesulfonic acid (TAPS) [10]. Additionally, trace amounts of nitrite indeed accumulate as intermediate in the system at final pH of 7.5–9.0 [19,22]. Huang and Zhang [21] have indicated that high effects of pH on the reduction of nitrate by Fe<sup>0</sup> can be attributed to: (1) H<sup>+</sup> ions are directly involved in the nitrate reduction; (2) H<sup>+</sup> ions affect the nitrate adsorption onto reactive sites of iron surface and (3) the formation rates and the compositions of the oxide layers are highly depended on the solutions pH. Ritter et al. [25] have used an in situ, non-destructive technique, Raman spectroscopy, to identify the formation of high valency of oxide layers and its interaction with nitrate. Goethite (γ-FeOOH), lepidocrocite (α-FeOOH), magnetite (Fe<sub>3</sub>O<sub>4</sub>) and Fe<sub>2</sub>O<sub>3</sub> are observed as constituents of the passive layers formed on iron surface in nitrate-containing solutions. The potential and pH conditions thermodynamically control the formation of oxide layers during nitrate reduction [6]. Both iron oxidation and nitrate reduction reactions consume acidity, resulting in an initially rapid pH rise without acidification [20]. Continuous addition of acid or buffering via weak acid is needed to maintain favorable reducing condition and reaction rate. The pH control, however, restricts the practical applications of zero valent iron. An enhanced method without the addition of acidic or buffer solution is necessary for the treatment of nitrate in groundwater commonly observed at near neutral pH.

Fe<sup>0</sup> particles with dimensions in the range 1–100 nm (nano-Fe<sup>0</sup>) possess the advantages of larger specific surface area and higher surface reactivity over microscale Fe<sup>0</sup> to increase the chemical reduction rate of halogenated organic compounds. Increase in surface area normalized rates by 1–3 orders of magnitude has been reported in TCE or CCl<sub>4</sub>/nano-Fe<sup>0</sup>/water system [26–29]. Further enhancement of reactivity is obtained by coating small amount of less active metal (e.g. Pd, Pt, Ni and Cu) onto the freshly prepared nano-Fe<sup>0</sup> surface due to the promotion of iron oxidation by the potential difference [30–32]. In the dehalogenation reactions with bimetallic nanoparticles, the formation of toxic by-products is prevented, and the yields of benign products are increased [28,30–32]. So, reducing the size of reductants into nanoscale would obtain some advantages, including: (1) an increase in reductive degradation reaction rate, (2) a decrease of reductants dosage and (3) control over the risk of toxic intermediates release. Nanoparticles can be anchored onto a solid matrix for treatment of water, wastewater and gaseous steams [9]. Additionally, direct subsurface injection of iron nanoparticles to effectively degrade chlorinated organic compounds has been demonstrated [31]. The technology provides enormous flexibility for in situ or ex situ remediation.

Zhang and his co-workers [26–29] have extensively demonstrated that in the laboratory studies and field tests various halogenated hydrocarbons can be rapidly reduced to benign hydrocarbons by nano-Fe<sup>0</sup> particles. Unlike halo-

genated hydrocarbon reduction, nitrate reduction by Fe<sup>0</sup> is relatively sensitive to the solution pH, and nitrate is well known as an oxidizing inhibitor to iron corrosion due to the formation of an overlying oxide layer. Except for the study of Choe et al. [33], the removal of nitrate from unbuffered water at initial neutral pH by nano-Fe<sup>0</sup> has been relatively few reported. In this study, nano-Fe<sup>0</sup> and nano-bimetallics were synthesized to evaluate the kinetics of the denitrification reactions. Additionally, attention was also given to the reaction mechanisms through both the investigation of kinetic control and the identification of the reaction products and intermediates.

## 2. Material and methods

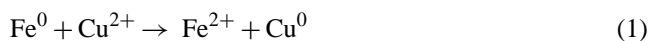
### 2.1. Chemicals

Potassium nitrate and sodium nitrite were purchased from Aldrich (>99%, Milwaukee, WI). The microscale zero valent iron used (99.6%, finer than 100 mesh) was obtained from J.T. Baker. Nessler's Reagent (Fluka) was used for ammonia measurement. Copper precursors, copper(II) chloride, were supplied by Alfa. All other chemicals used in this work were analytical reagent grade and solutions were prepared in water purified with a Milli-Q™ system (18.2 MΩ cm<sup>-1</sup>).

### 2.2. Manufacture and characterization of nano-Fe<sup>0</sup> and nano-Cu/Fe particles

In a nano-Fe<sup>0</sup> particle synthesis, NaBH<sub>4</sub> (98%, Aldrich) solution was added carefully into 1.0 M FeCl<sub>3</sub>·6H<sub>2</sub>O (98%, Aldrich) aqueous solution at ambient temperature as described by Wang and Zhang [26]. Then, ferric iron was reduced into black particles. After the reduction process, the freshly prepared particles were dried in a flow of H<sub>2</sub>/N<sub>2</sub> (20 vol%, 100 mL min<sup>-1</sup>) at 150 °C for 24 h, then cooled down to room temperature and stored in the reducing gas atmosphere.

Bimetallic particles were prepared by mixing the solution of copper precursor with the freshly prepared nano-Fe<sup>0</sup> particles, similar to the previous study [27,32]. The deposition of copper onto the surface of iron, Cu bulk loading of 0.5, 5.0, 10.0 and 20.0% (w/w), occurred through the following redox reaction:



The procedure was as follows. The desired amount of 1000 mg-Cu/L CuCl<sub>2</sub> aqueous solution was added to nano-Fe<sup>0</sup> in a bottle. After 5 min of redox reaction between the Cu<sup>2+</sup> and nano-Fe<sup>0</sup>, the resulting nano-Cu/Fe particles were washed twice with Milli-Q™ water. The drying process and storage method followed the above description.

Surface areas of the nanosized iron and powdered iron particles were measured using nitrogen adsorption method

with an ASAP 2010 surface analyzer. Hitachi H-7100 transmission electron microscopy (TEM) was used to characterize the size of the metal particles. The localized elemental information from the chosen region of iron particles were viewed with energy disperse X-ray spectroscopy (EDX) in conjunction with scanning electron microscopy (SEM).

### 2.3. Batch experiment with $\text{NO}_3^-$

All experiments as function of time were performed with 75 mL serum bottles. A solution with pH of  $6.5 \pm 0.3$  and  $\text{CaCO}_3$  concentration of  $1.2 \times 10^{-3}$  M was prepared and purged with argon [34]. A 75 mL sample of  $40 \text{ mg N L}^{-1}$  nitrate from the simulated groundwater and 0.0265 g of uncatalyzed and catalyzed nano- $\text{Fe}^0$  were added into a 75 mL plastic bottle. The bottles were sealed with parafilm and mixed at 200 rpm using a reciprocal shaker water bath (Yihder, BT-350R) without pH control. The samples were taken at certain time intervals and filtered immediately using a Milipore filter (25 mm diameter,  $0.2 \mu\text{m}$  pore size). Filtrates were collected and analyzed immediately. Nitrate and nitrite were measured using an ion chromatograph (Model: Dionex-100) with a column of IonPac AS4A-SC ( $4.0 \text{ mm} \times 4.0 \text{ mm i.d.}$ ). A mixed solution of 1.7 mM  $\text{Na}_2\text{CO}_3$  and 1.8 mM  $\text{NaHCO}_3$  was used as the mobile phase at a flow rate of  $1.0 \text{ mL min}^{-1}$ . Ammonium was analyzed by indophenol method [35] using a spectrometer (UV Spectronic 20 Genesys). All experiments were duplicated and the averaged results were presented.

## 3. Results and discussions

### 3.1. Nitrate reduction by microscale and nanoscale $\text{Fe}^0$

The residual fraction of nitrate of 75 mL simulated groundwater containing  $40 \text{ mg N L}^{-1}$  nitrate with 0.0265 g nano- $\text{Fe}^0$  particles and 1.0 g powdered  $\text{Fe}^0$  (at  $25^\circ\text{C}$ ) is shown in Fig. 1. Removal of nitrate by nano- $\text{Fe}^0$  particles began with initial nitrate mass decreasing by 52% within 60 min (Fig. 1), and the pH rising rapidly from an initial value of 6.8–10.0 and then leveling off (data not shown); meanwhile, a small amount of nitrate removal (about 3%) and small pH change (from 6.8 to 7.6) were observed using microscale  $\text{Fe}^0$ .

Table 1

The specific surface area, pseudo-first-order rate constant and surface area normalized rates for various reductants at  $25^\circ\text{C}$

Reductants	BET area ( $\text{m}^2 \text{g}^{-1}$ )	$k_{\text{obs}}$ ( $10^{-2} \text{ min}^{-1}$ )	$k_{\text{SA}}$ ( $10^{-4} \text{ L min}^{-1} \text{ m}^{-2}$ )
Microscale $\text{Fe}^0$	0.56	0.04	0.54
Nano- $\text{Fe}^0$	16.67	1.37	23.26
Nano-Cu/Fe (0.5%, w/w)	–	3.73	–
Nano-Cu/Fe (5.0%, w/w)	–	4.93	–
Nano-Cu/Fe (10%, w/w)	–	3.09	–
Nano-Cu/Fe (20%, w/w)	–	2.07	–
Buffered, nano-Cu/Fe (5.0%, w/w)	–	14.06	–
Regenerated nano- $\text{Fe}^0$	14.51	1.15	22.46
Regenerated nano-Cu/Fe (5.0%, w/w)	–	3.70	–

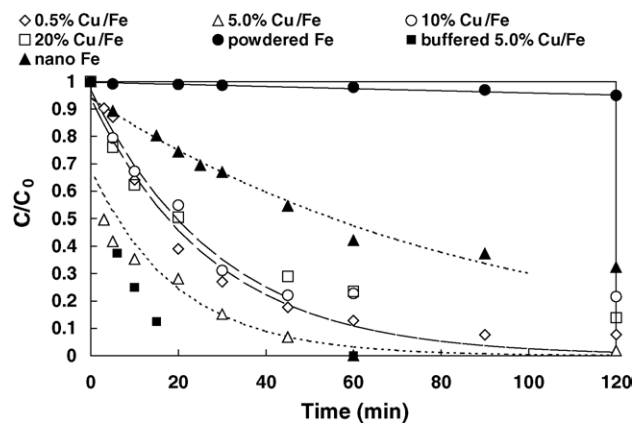


Fig. 1. Kinetics of nitrate removal as function of reaction time in the presence of various reductive materials at  $25^\circ\text{C}$ .

The nitrate reduction curves were fitted to a single exponential to obtain the pseudo-first-order reaction rate constant,  $k_{\text{obs}}$  ( $R^2 > 0.94$ ). As shown in Table 1, nano- $\text{Fe}^0$  and microscale  $\text{Fe}^0$  particles have the  $k_{\text{obs}}$  values of 1.37 and  $0.40 \times 10^{-2} \text{ min}^{-1}$ , respectively. Generally, the nitrate reduction rate is proportional to exposed iron surface area. Therefore, regarding the iron activity per unit surface area, the  $k_{\text{obs}}$  will necessarily normalize according to the surface area and the mass concentration of iron particles. The surface area normalized rate constant ( $k_{\text{SA}}$ ) can be calculated by Eq. (2).

$$k_{\text{SA}} = \frac{k_{\text{obs}}}{\rho_a} \quad (2)$$

where  $\rho_a$  is the surface area concentration of  $\text{Fe}^0$  in  $\text{m}^2 \text{L}^{-1}$  and  $k_{\text{SA}}$  is a parameter of assessment of the overall surface reactivity. The BET surface areas are  $16.67 \text{ m}^2 \text{g}^{-1}$  for nano- $\text{Fe}^0$  and  $0.56 \text{ m}^2 \text{g}^{-1}$  for microscale  $\text{Fe}^0$ . As expected, the specific surface area increases with decreasing particle size. The value of  $\rho_a$  is  $5.89 \text{ m}^2 \text{L}^{-1}$  for nano- $\text{Fe}^0$  particles and  $7.47 \text{ m}^2 \text{L}^{-1}$  for microscale  $\text{Fe}^0$  in the batch experiments. Thus, the  $k_{\text{SA}}$  for microscale  $\text{Fe}^0$  and nano- $\text{Fe}^0$  were 0.54 and  $23.26 \times 10^{-4} \text{ L min}^{-1} \text{ m}^{-2}$ , respectively, where nano- $\text{Fe}^0$  particles reduced nitrate about 40 times faster than did microscale  $\text{Fe}^0$ . The reactivity of nano- $\text{Fe}^0$  particles surface was higher relative to microscale  $\text{Fe}^0$  as indicated by a larger  $k_{\text{SA}}$  for nano- $\text{Fe}^0$  even at more alkaline conditions.

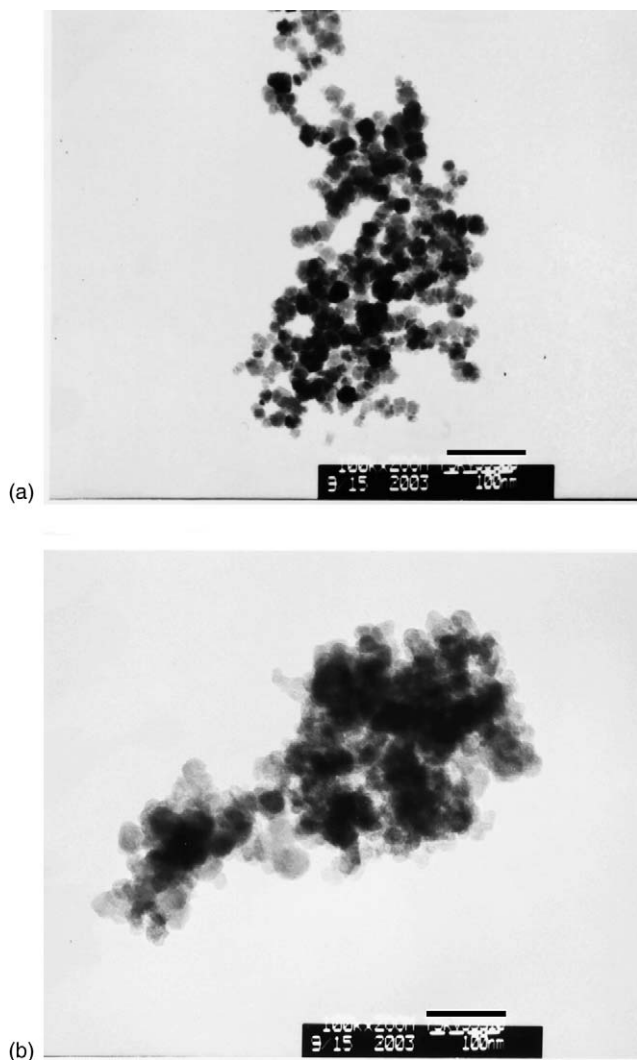


Fig. 2. Transmission electron microscopy image of (a) fresh nano-Fe<sup>0</sup> particles and (b) regenerated nano-Fe<sup>0</sup> particles with a magnification of 100,000.

After nano-Fe<sup>0</sup> was soaked in simulated groundwater containing 40 mg N L<sup>-1</sup> nitrate for 2 days, the aged nano-Fe<sup>0</sup> was regenerated by adding NaBH<sub>4</sub> solution and then was dried in a flow of H<sub>2</sub>/N<sub>2</sub> (20 vol%, 100 mL min<sup>-1</sup>) at 150 °C for 24 h. Compared with the freshly prepared nano-Fe<sup>0</sup>, the  $k_{\text{obs}}$  of nitrate reduction by the regenerated nano-Fe<sup>0</sup> with the specific surface area of 14.51 m<sup>2</sup> g<sup>-1</sup> was recovered at the level of about 85% ( $k_{\text{obs}}$ , 1.15 × 10<sup>-2</sup> min<sup>-1</sup>). Fig. 2 is the images of both fresh and regenerated nano-Fe<sup>0</sup> particles obtained by TEM with a magnification of 100,000. Most fresh nano-Fe<sup>0</sup> particles had diameters in the range of 10–40 nm (Fig. 2a), whereas the regenerated nano-Fe<sup>0</sup> particles are relatively wide in size distribution (20–70 nm) (Fig. 2b). The  $k_{\text{obs}}$  value for regenerated nano-Fe<sup>0</sup> was decreased due to the aggregation of nano-Fe<sup>0</sup> particles. However, the  $k_{\text{SA}}$  value of 23.26 × 10<sup>-4</sup> L min<sup>-1</sup> m<sup>-2</sup> for fresh nano-Fe<sup>0</sup> was remarkably similar to the value of 22.46 × 10<sup>-4</sup> L min<sup>-1</sup> m<sup>-2</sup> for regenerated nano-Fe<sup>0</sup>. The result indicates the regeneration process completely restored  $k_{\text{SA}}$  values but generally

decreased  $k_{\text{obs}}$  values due to the decrease in the exposure surface area per unit mass of nano-Fe<sup>0</sup>.

### 3.2. Deposition of the second metal

Three noble metal including Pd, Pt and Cu were separately deposited onto nano-Fe<sup>0</sup> surface for testing their reactivity to nitrate reduction. In these cases, 0.0265 g of 5.0% (w/w) bimetal particles (nano-Pd/Fe, nano-Pt/Fe and nano-Cu/Fe) was added to Ar-purged buffered 40 mg N L<sup>-1</sup> nitrate solution in 75 mL serum bottles. In the nano-Pd/Fe and nano-Pt/Fe systems, the  $k_{\text{obs}}$  values were 1.69 × 10<sup>-2</sup> min<sup>-1</sup> for nano-Pd/Fe and 1.73 × 10<sup>-2</sup> min<sup>-1</sup> for nano-Pt/Fe, slightly accelerating the rate of nitrate reduction as compared to nano-Fe<sup>0</sup> (1.37 × 10<sup>-2</sup> min<sup>-1</sup>). When copper was deposited onto the nano-Fe<sup>0</sup> surface, the  $k_{\text{obs}}$  increased to be 4.93 × 10<sup>-2</sup> min<sup>-1</sup>. The deposited metals were ranked Cu > Pd > Pt in their promotion on nano-Fe<sup>0</sup> reactivity toward nitrate. Hence, copper was chosen as a second metal at the further experiments.

The deposition of various amounts of copper onto the nano-Fe<sup>0</sup> particles surface (0.5, 5.0, 10.0 and 20.0%, w/w) to reduce 40 mg N L<sup>-1</sup> nitrate in simulated groundwater at 25 °C was evaluated. As expected, the nano-Cu/Fe particles exhibited more efficient and rapid nitrate removal than nano-Fe<sup>0</sup> particles (Fig. 1). The nitrate reduction curves were fitted to a signal exponential to obtain  $k_{\text{obs}}$  (the data at the first 45 min of the reaction were used for 10 and 20% nano-Cu/Fe, and all of the data within 120 min were used for 0.5 and 5.0% nano-Cu/Fe). The  $k_{\text{obs}}$  values are 3.73, 4.93, 3.09 and 2.07 × 10<sup>-2</sup> min<sup>-1</sup> for 0.5, 5.0, 10 and 20% copper loading, respectively. At the end of the experiment (120 min), 92, 100, 86 and 78% removal of initial nitrate mass were obtained for 0.5, 5.0, 10 and 20% copper loading, respectively. These results exhibited a rising reactivity with an increased content of copper up to 5.0%; the maximum promoted rate with 5.0% nano-Cu/Fe particles was 3.6 times that of nano-Fe<sup>0</sup> particles on a mass basis. A further increase of the copper loadings did not continue to increase the removal rate. In addition, iron and copper play different roles in the course of denitrification reaction. Thus, it is not essential to normalize  $k_{\text{obs}}$ , unless the individual surface areas of bimetallic particles are distinguished [36].

The ratio of two metals in bimetallic particles is crucial for its reactivity toward target pollutants reduction [37]. An additional experiment using SEM/EDX to view the dispersion degree of copper particles on iron surface was examined. Instead of nano-Cu/Fe, an equivalent loading on the surface of powdered iron, normalized by specific surface area, was viewed due to the limit of analytic technique. One gram of powdered iron with 0.56 m<sup>2</sup> g<sup>-1</sup> were separately deposited 0.017, 0.168 and 0.672 g of copper, approximately equal to 0.5, 5.0 and 20% of copper loading on nano-Fe<sup>0</sup> particles with 16.67 m<sup>2</sup> g<sup>-1</sup>. EDX mappings of copper elements show a high degree of dispersion from equivalent 0.5 to 5.0%, and a low degree of dispersion at equivalent 20% (Fig. 3). Con-



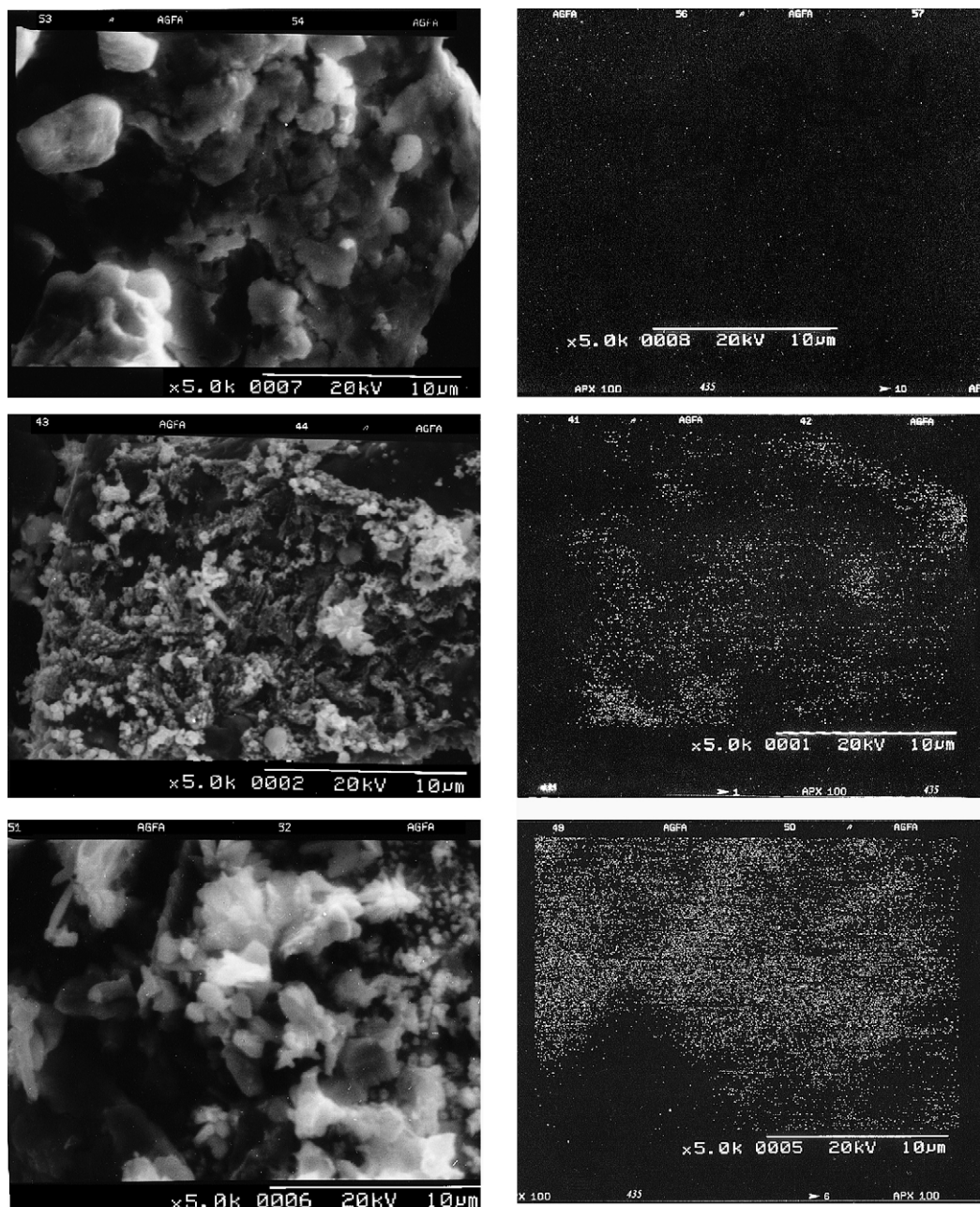


Fig. 3. Mapping of bimetal particles with various copper loading (a) equivalent 0.5% Cu/Fe, (b) equivalent 5.0% Cu/Fe and (c) equivalent 20.0% Cu/Fe. The spots with high contrast indicated the density of copper elements on Cu/Fe particles.

sequently, excess amounts of copper loading led to a high degree of copper particle agglomeration and a low exposure of iron surface area in water with led to a negative effect on the initial reaction reactivity.

The reduction efficiency of the system with 10% nano-Cu/Fe (78%) is indeed slightly lower than that of the system with 20% nano-Cu/Fe (86%), even though initially the  $k_{\text{obs}}$  value of 10% nano-Cu/Fe was higher than that of 20% nano-Cu/Fe. One process might account for these results is the transport of  $\text{Fe}^{2+}$  out of the Cu/Fe cavity. The precipitation of passivating iron oxide, clogging the cavity pore space, dominated the nitrate reaction by restricting the mass transport

of  $\text{Fe}^{2+}$ . The stagnation of the reaction in 10% nano-Cu/Fe system occurred earlier than that in 20% nano-Cu/Fe (Fig. 1). Thus, the larger reaction efficiency of the system with 20% nano-Cu/Fe than that with 10% nano-Cu/Fe was observed at the end of the experiment.

The regeneration experiment was performed on 5.0% nano-Cu/Fe particles with continual soaking in nitrate solution for 2 days. The aged 5.0% nano-Cu/Fe was reduced by adding  $\text{NaBH}_4$  powder and then was dried in a flow of  $\text{H}_2/\text{N}_2$  (20 vol%,  $100 \text{ mL min}^{-1}$ ) at  $150^\circ\text{C}$  for 24 h. Before regenerating, the  $k_{\text{obs}}$  value of  $1.48 \times 10^{-2} \text{ min}^{-1}$  for the aged nano-Cu/Fe particles decreased about to 30% that of the fresh

5.0% nano-Cu/Fe particles. After the regeneration process, the  $k_{\text{obs}}$  value rose to  $3.70 \times 10^{-2} \text{ min}^{-1}$ . About 75% of the reactivity was recovered for 0.5% nano-Cu/Fe particles. After the regeneration process, the loose iron oxides converted into dense zero valence and impeded the exposure of copper into the solution. Due to a rising reactivity with an increased content of copper up to 5.0%, the decrease in the exposure of copper resulted in a loss of about 25% of the reactivity.

### 3.3. Temperature effect

Temperature is important in providing some insight into the reaction mechanisms [38,39]. A process limited by mass transport should show little influence of temperature, whereas controlled by chemical reaction is often sensitive to a change in temperature. The rates of nitrate reduction by microscale  $\text{Fe}^0$ , nano- $\text{Fe}^0$  and nano-Cu/Fe measured in batch experiments exhibited a temperature dependency consistent with the Arrhenius equation:

$$k_{\text{obs}} = A \exp \frac{-E_a}{RT} \quad (3)$$

where  $E_a$  is the activation energy ( $\text{kJ mol}^{-1}$ ),  $A$  pre-exponential factor ( $\text{min}^{-1} \text{ m}^{-2} \text{ L}$ ),  $R$  the molar gas constant ( $0.008314 \text{ kJ mol}^{-1} \text{ K}^{-1}$ ) and  $T$  is the absolute temperature (K). The activation energy for the reaction was obtained from the slope of a plot of  $\ln(k_{\text{obs}})$  versus  $1/T$  using linear least-square analysis (Table 2).

In this case, the  $E_a$  is a measure of the energy required to complete the reduction of nitrate and oxidation of  $\text{Fe}^0$ . Several steps, including nitrate diffusion and adsorption onto iron, chemical reaction on the iron surface, and products diffusion into the solution, were involved in the overall reaction. The slowest reaction step with the greatest  $E_a$  determines the kinetics of a reaction. Diffusion requires less energy than chemical reaction. A typical mass transport-controlled reaction in water was considered  $10\text{--}20 \text{ kJ mol}^{-1}$ , which was cited most often [38–40]. In this study, the nitrate reduction in batch experiments using microscale  $\text{Fe}^0$  gave  $E_a = 42.5$  and  $25.8 \text{ kJ mol}^{-1}$  for nano- $\text{Fe}^0$  and  $E_a = 16.8 \text{ kJ mol}^{-1}$  for nano-Cu/Fe over the temperature range of  $10\text{--}60 \text{ }^\circ\text{C}$  (Table 2). The value of  $E_a$  for microscale  $\text{Fe}^0$  was large enough to consider being a typical of the chemical reaction step. Thus, there is a significant degree of reaction control on the kinetics of denitrification in a well-mixed microscale  $\text{Fe}^0$  system. However, as the  $E_a$  for nano- $\text{Fe}^0$  with a value slightly above  $10\text{--}20 \text{ kJ mol}^{-1}$  and that for nano-Cu/Fe less than

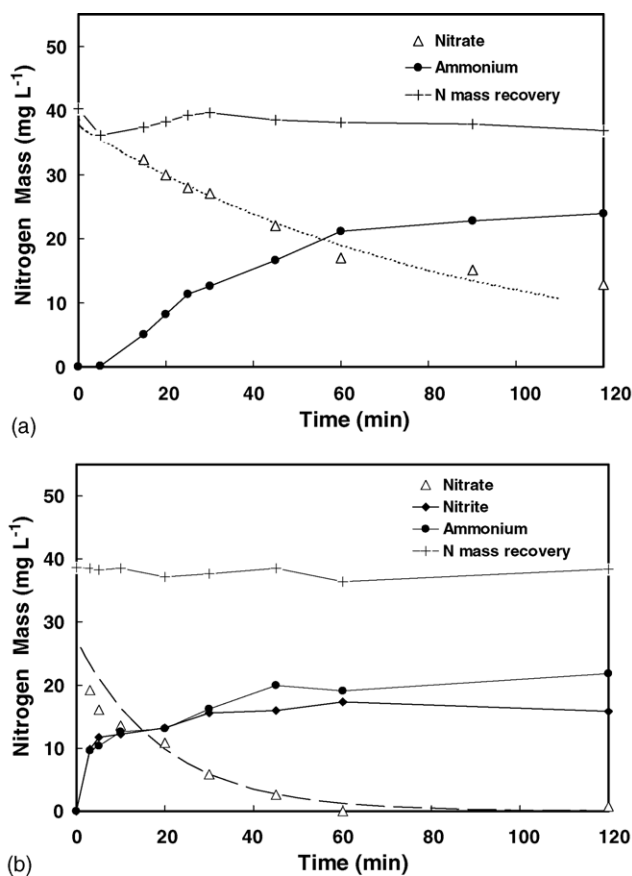


Fig. 4. Kinetics and by-products of  $40 \text{ mg NL}^{-1}$  nitrate reduction with (a)  $0.0265 \text{ g nano-Fe}^0$  particles and (b)  $0.0265 \text{ g } 5.0\% \text{ nano-Cu/Fe}$  particles at  $25 \text{ }^\circ\text{C}$ .

$20 \text{ kJ mol}^{-1}$ , the kinetics of denitrification began to show characteristics of mass transport in addition to reaction control.

### 3.4. Intermediates and final products

In reaction with nano- $\text{Fe}^0$  particles, ammonium accounted for above 95% of the degraded nitrate, and no detectable amount of nitrite (the detect limit,  $0.1 \text{ mg NL}^{-1}$ ) was observed (Fig. 4a). The nitrite generations from incomplete nitrate reduction by  $\text{Fe}^0$  are neither observed in the experiments at low or near neutral pH with buffering [13–15,20,21], whereas trace amounts of nitrite indeed accumulate as intermediate in the system at final pH of  $7.5\text{--}9.0$  [19,22]. Alowitz and Scherer [10] have chosen five organic buffers to ade-

Table 2

Activation energies for nitrate reduction by microscale  $\text{Fe}^0$ , nano- $\text{Fe}^0$  and 5.0% nano-Cu/Fe (calculated from all four temperature data)

Reductants	Pseudo-first-order rate constants ( $10^{-2} \text{ min}^{-1}$ )				Activation energy ( $\text{kJ mol}^{-1}$ )
	$10 \text{ }^\circ\text{C}$	$25 \text{ }^\circ\text{C}$	$40 \text{ }^\circ\text{C}$	$60 \text{ }^\circ\text{C}$	
Microscale $\text{Fe}^0$	0.02	0.04	0.11	0.22	42.5
Nano- $\text{Fe}^0$	0.75	1.37	1.66	4.26	25.8
5% Nano-Cu/Fe	2.91	4.93	6.90	8.51	16.8

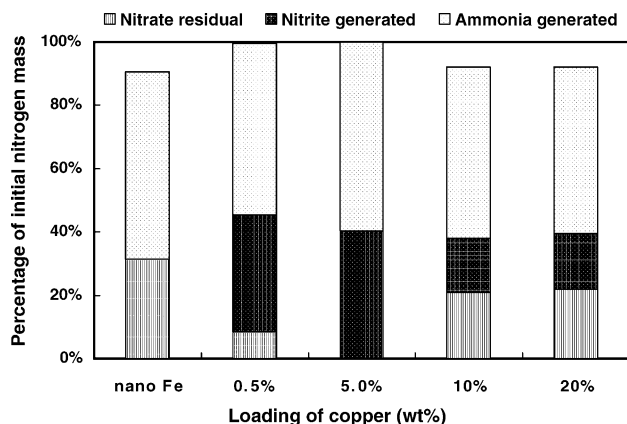


Fig. 5. Nitrogen mass balance of the sum of nitrate, nitrite and ammonia/ammonium at steady state (120 min).

quately maintain the initial pH at the range of 5.5–9.0. The reduction rates of nitrite are much higher than that of nitrate at the pH range of 5.5–7.0, and the rates decrease with increasing pH with apparent reaction orders of about 0.6 for nitrite and 0.5 for nitrate. At the pH range of 7.5–8.5, similar reduction rate for nitrite and nitrate are observed. At pH 9.0, however, negligible nitrite reduction is observed over 48 h, but measurable reduction of nitrate occurs. Rapid nitrite reduction by  $\text{Fe}^0$  may explain an absence of nitrite accumulation when the solution pH is low or near neutral pH. However, no detectable amount of nitrite was observed in reactions with nano- $\text{Fe}^0$  particles (Fig. 4a), even if the solution pH was rapidly becoming alkaline (final pH 10). Thus, the intermediates were proposed to remain sorbed to the high reactivity surface of nano- $\text{Fe}^0$  particle until the formation of ammonium or nitrogen was achieved, similar to the sequential dehalogenation of carbon tetrachloride to methane reported by Matheson and Tratnydk [2].

Fig. 4b shows the concentration profile of nitrate, nitrite and ammonium for the 5% nano-Cu/Fe system. However, as for nitrite, 40% of the degraded nitrate was released to the solutions. Additionally, Fig. 5 shows considerable amounts of nitrite persisted in each system with nano-Cu/Fe particles at about 22–40% of the degraded nitrate (40% for 0.5% Cu/Fe, 40% for 5.0% Cu/Fe, 22% for 10% Cu/Fe and 22% for 20% Cu/Fe). Obviously, part from the pH effects, the mechanisms of denitrification with bimetallic particles different to iron alone also needed to be considered. Adsorbed hydrogen atoms ( $\text{H}_{\text{ads}}$ ), serving as the reducing agent, are formed via the reduction of protons from water at the second metal surface and reduce a variety of organohalides much faster than direct electron transfer [36,41]. About 89% of nitrogen mass balance (Fig. 5) is accounted by residual nitrate and ammonium in the system with nano- $\text{Fe}^0$ . The incomplete mass balance may be attributed to [19] (1) analytical standard error, (2) production of  $\text{N}_2$  gas and (3) sorption of nitrate/ammonium ion. Similar to the proposition of previous study [42], this study suggests that  $\text{N}_2$  should account for

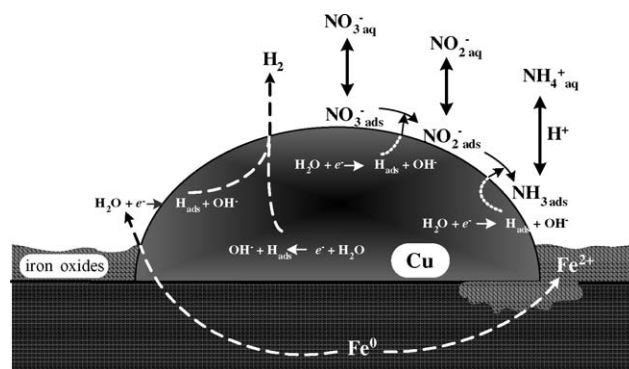


Fig. 6. Proposed scheme of the nitrate reduction reaction at Cu/Fe system.

the balance. Almost 100% mass recovery as residual nitrate, nitrite and ammonium was observed in the system with 0.5 or 5.0% nano-Cu/Fe, whereas about 93% mass recovery was observed in the system with 10 or 20% nano-Cu/Fe. This finding indicates that the selectivity toward  $\text{N}_2$  for nitrate reduction with nano- $\text{Fe}^0$  is larger than that with nano-Cu/Fe. A scheme (Fig. 6) was proposed that nitrate, sorbed to active sites on copper surface, is quickly reduced to nitrite by atomic hydrogen, analogous to that in catalytic nitrate reduction in the presence of hydrogen [43]. Sequentially, the intermediate product, nitrite, is further reduced to the end product ammonium or desorbed into the solution. Here, the high release of the problematic intermediate nitrite is due to its less affinity to copper surface [44].

A separate experiment was conducted using 0.0265 g of 5.0% nano-Cu/Fe particles to reduce 40 mg  $\text{N L}^{-1}$  nitrate solution at an initial pH of 7.0 in the presence of 10 mM HEPES buffer which had adequate buffering capacity to maintain the initial pH (Fig. 1). The denitrification rate was dramatically speeded up approximately 30 times faster than that in the unbuffered solution, and no detectable nitrite was observed in the course of the reaction. Hence, a negligible removal rate of nitrite relative to the rate of the nitrite generation from nitrate transformed at alkaline condition (pH >8) led to the accumulation of nitrite. Although nitrite as much as 40% of the degraded nitrate persisted in the systems with nano-Cu/Fe, in which the solution pH has become high alkaline (pH 10), nitrite as target pollutant has been found to be easily reduced to nitrogen with a selectivity of 99.9% at pH 6 by catalytic hydrogenation [45]. Below 10%  $\text{N}_2$  yield was observed when nitrate as target pollutant was reduced by 5.0% nano-Cu/Fe with buffering (pH 6.5–7.5). Therefore, future research may be considered to stepwise reduce nitrate to nitrite, and then to nitrogen at different pH for the increase in the selectivity of nitrogen formation.

#### 4. Conclusions

In this study, nano- $\text{Fe}^0$  and nano-Cu/Fe particles were employed for the denitrification of un-buffered 40 mg  $\text{N L}^{-1}$



nitrate solution at initial neutral pH. The results obtained in this study have demonstrated the following:

- (1) The reactivity of nano-Fe<sup>0</sup> particles surface was higher than that of microscale Fe<sup>0</sup> as indicated by a larger  $k_{SA}$  for nano-Fe<sup>0</sup>, even at more alkaline conditions. A rising reactivity 3.6 times that of nano-Fe<sup>0</sup> particles on a mass basis was observed with an increased content of up to 5.0%.
- (2) The  $E_a$  value was 42.5 kJ mol<sup>-1</sup> for microscale Fe<sup>0</sup> indicating that chemical reaction rather than diffusion is the predominant process. However, as the  $E_a$  values ranged from 16 to 26 kJ mol<sup>-1</sup> for nano-Fe<sup>0</sup> and nano-Cu/Fe, the kinetics of denitrification began to show characteristics of mass transport in addition to reaction control.
- (3) No detectable amount of nitrite was observed in reactions with nano-Fe<sup>0</sup>, even when the solution pH was rapidly becoming alkaline (final pH 10). The intermediates were proposed to remain sorbed to the high reactivity surface of nano-Fe<sup>0</sup> particle until complete transformation to ammonia or nitrogen was achieved.
- (4) Considerable amounts of nitrite were released to the solutions in each system with nano-Cu/Fe particle at about 22–40% of the degraded nitrate. Stepwise reduction by atomic hydrogen on the copper surface dominated the nitrate removal, and the accumulation of nitrite resulted from its lower affinity to copper surface and its negligible removal rate at alkaline conditions.

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